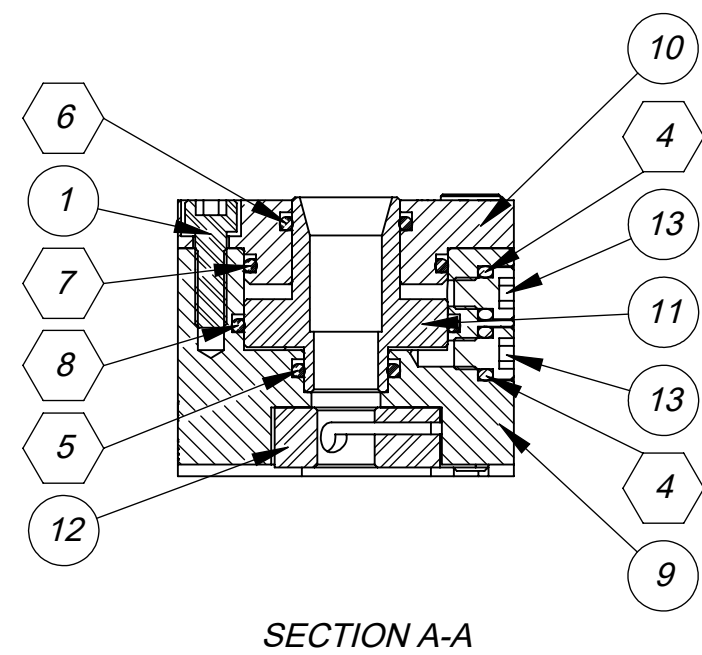
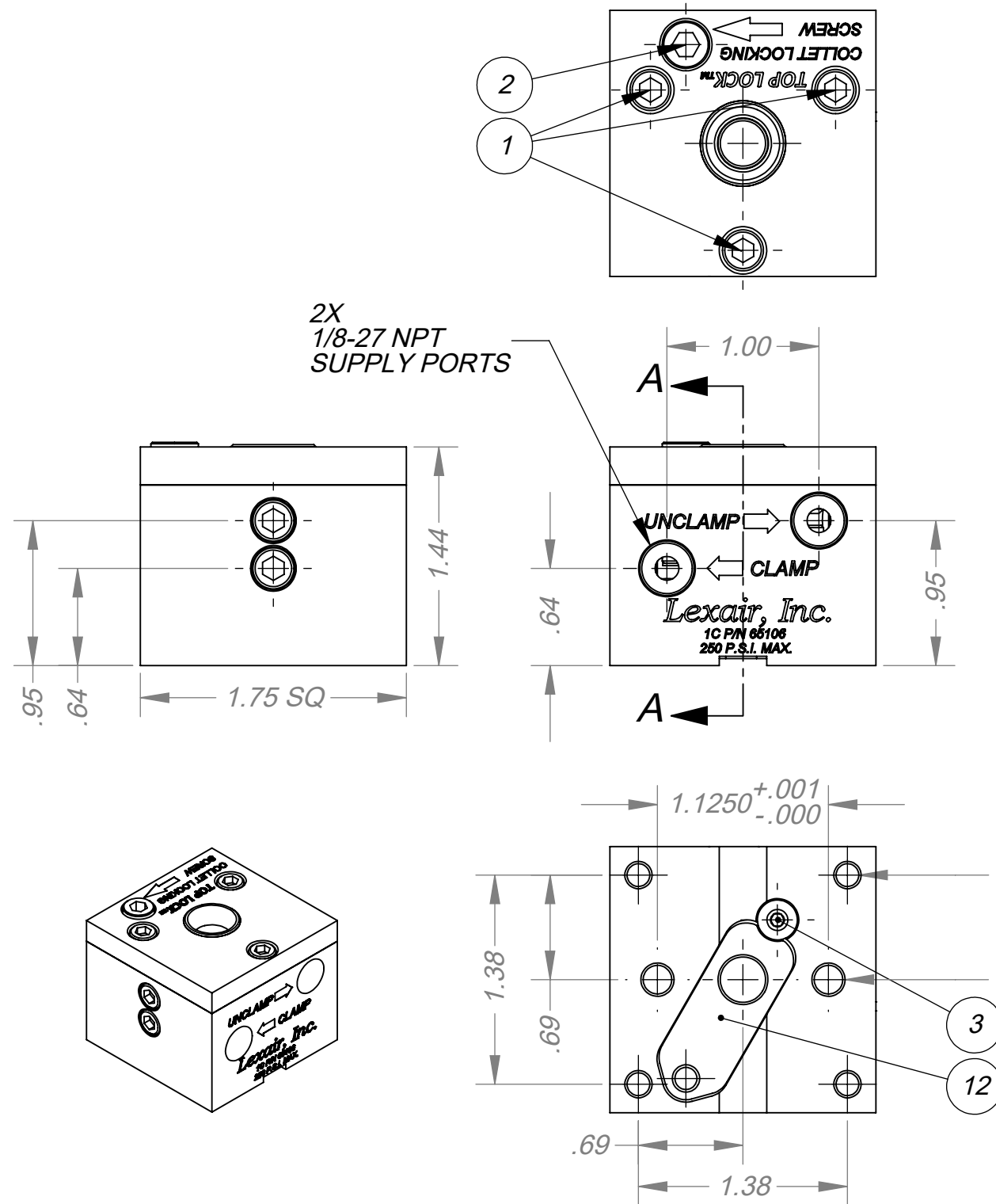


B65106

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	01-0003	SCREW, SHC, #8-32X.50, BLOX	3
2	01-0014	SCR., SHC 10-24 X 1.25 BLOX	1
3	01-2257	SCREW, BHC, #6-32X.25, BLOX	1
4	04-01-007	O-RING, BUNA, -007	6
5	04-01-013	O-RING, BUNA, #013	1
6	04-01-015	O-RING, #015 BUNA	1
7	04-01-021	O-RING, #021	1
8	04-01-023	O-RING, BUNA, #023	1
9	65-0245	BODY 1C COLLET CLOSER ANODIZED AND LASER ENGRAVED	1
10	65-0246	TOP, 1C, ANOD, LEXIAR LOGO	1
11	65-0247	PISTON, 1C	1
12	65-0248	NUT, COLLET LOCKING, 1C	1
13	65-0249	PLUG, PRESSURE, 1C	6

NOTES:

1. MAX PRESSURE 250 PSI.
2. APPROXIMATE RADIAL GRIP FORCE IS 1.57 x PRESSURE.
3. ITEMS SHOWN IN HEX BALLOONS ARE INCLUDED IN THE STD REPAIR KIT 65-0293.

REVISIONS

A ECL-17047, 9-11-17, SMS:
ADDED TOP LOCK LOGO

ECL: 07023 02/08/07 MJM

Tolerances Unless Otherwise Specified:		
TYPE	FINISHED	AS CAST
DEC .00	± .015"	± .030"
DEC .000	± .005"	± .010"
FRACTIONAL	± 1/64"	± 1/32"
ANGLES °	± 1/2°	± 1°
FINISH 175 μ in.		

MATERIAL SPEC.

PROCESS SPEC.

PC. NO.: 65106

MADE FROM:

MODEL FILE: 65106.sldasm

CAD FILE: 65106.slddrw

CLOSER, COLLET, 1C ASS'Y

1C DEAD LENGTH COLLET CLOSER, TOP LOCKING



2025 Mercer RD, Lexington, Kentucky 40511

DRAWN	CHECKED	APRVD.
MBR	MJM	TPO
02-08-07	02-08-07	02-08-07

B 65106

SHEET NO. 1 of 1

SHEETS

SCALE 1:1

APPROX. WT. 0.479 LBS.